

## Product Brochure For D1272

### Metric 135° Precision HSS Drill Set - 25 Piece

Ø1 - Ø13mm

0.5mm Increments

**On Sale**

Ex GST

~~\$110.00~~

**\$84.35**

Inc GST

~~\$126.50~~

**\$97.00**



|                               |                  |
|-------------------------------|------------------|
| ORDER CODE:                   | D1272            |
| Flutes (Type):                | Precision Ground |
| Number of Pieces (No.):       | 25               |
| Drill Size Range (Inch / mm): | 1 - 13mm         |
| Metric / Imperial (-):        | Metric           |
| Drill Size Steps (Inch / mm): | 0.5mm            |
| Point Angle (Degrees):        | 135°             |
| Standard (DIN):               | DIN 338          |
| Nett Weight (kg):             | 1.7              |



#### Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels.

Supplied in a durable plastic case with clearly labeled sizes, these sets make it easy to grab the right bit every time—perfect for both workshops and site use.

Sizes available: 1.0mm to 13.0mm in 0.5mm increments

#### Features

- 25 pieces in sizes from 1mm to 13mm in 0.5mm increments
- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

Product Brochure For D1272

## 25 Pc - METRIC DRILL SET

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering



**HSS**  
M35 GRADE

**5%**  
COBALT

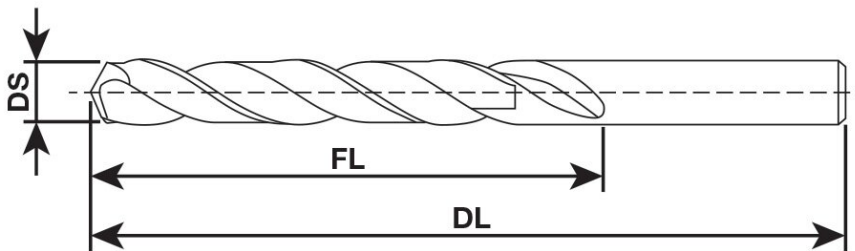
**DIN**  
338

**25pc Metric Set**  
**1~13mm**  
**in 0.5mm increments**

**135°**

**SPLIT POINT**

**HIGH HEAT RESISTANCE**



| SIZE (DS) | FLUTE (FL) | LENGTH (DL) | SIZE (DS) | FLUTE (FL) | LENGTH (DL) |
|-----------|------------|-------------|-----------|------------|-------------|
| 1.0mm     | 12         | 34          | 7.5mm     | 69         | 109         |
| 1.5mm     | 20         | 43          | 8.0mm     | 75         | 117         |
| 2.0mm     | 24         | 49          | 8.5mm     | 75         | 117         |
| 2.5mm     | 30         | 57          | 9.0mm     | 81         | 125         |
| 3.0mm     | 33         | 61          | 9.5mm     | 81         | 125         |
| 3.5mm     | 39         | 70          | 10.0mm    | 87         | 133         |
| 4.0mm     | 43         | 75          | 10.5mm    | 87         | 133         |
| 4.5mm     | 47         | 80          | 11.0mm    | 94         | 142         |
| 5.0mm     | 52         | 86          | 11.5mm    | 94         | 142         |
| 5.5mm     | 57         | 93          | 12.0mm    | 101        | 151         |
| 6.0mm     | 57         | 93          | 12.5mm    | 101        | 151         |
| 6.5mm     | 63         | 101         | 13.0mm    | 101        | 151         |
| 7.0mm     | 69         | 109         |           |            |             |

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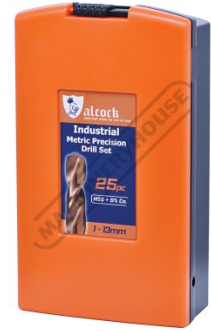
**Specific Features**



Close up of Set



135 Degree Split Point M35 Grade HSS 5 Cobalt 13mm Drill



Plastic Case

**Recommended Accessories**

D1282  
Imperial 135° Precision HSS  
Drill Set - 29 Piece



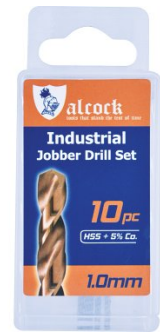
D1285  
Metric 135° Precision HSS Drill  
Set - 51 Piece



D126  
Metric 135° Precision HSS Drill  
Set - 170 Pieces



D8150  
HSS Jobber Drill Pack - 10  
Piece



D8174  
HSS Jobber Drill Pack - 5 Piece



C289  
Heavy Duty Drill Chuck - Keyed  
Type



C290  
Heavy Duty Drill Chuck - Keyed  
Type



C292  
Industrial Drill Chuck - Keyless  
Type



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**C294**  
Industrial Drill Chuck - Keyless Type



**T012**  
Metric Alloy Steel Tap & Die Set - 32 Piece



**T013**  
Metric HSS Tap & Die Set - 32 Piece



**T014**  
Metric Alloy Steel Tap & Die Set - 45 Piece



**T015**  
Imperial Alloy Steel Tap & Die Set - 45 Piece



**D502**  
HSS Centre Drill - No. 2



**D503**  
HSS Centre Drill - No.3



**D504**  
HSS Centre Drill - No. 4



**D505**  
HSS Centre Drill - No. 5



**T019**  
Metric HSS Hand Tap & Drill Set - 29 Piece



**D107**  
HSS Step Drill Sets



**D106**  
Countersink Sets – 90° Three Flute



Product Brochure For D1272

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D105  
Deburring Countersink Sets –  
90° Cross Hole



D111  
Precision Drill Sharpener



D112  
Precision Drill Sharpener

