

## Product Brochure For D1285

### Metric 135° Precision HSS Drill Set - 51 Piece

Ø1 - Ø6mm

0.1mm Increments

**On Sale**

Ex GST

~~\$136.00~~

**\$107.83**

Inc GST

~~\$156.40~~

**\$124.00**



ORDER CODE:	D1285
Flutes (Type):	Precision Ground
Number of Pieces (No.):	51
Drill Size Range (Inch / mm):	1 - 6mm
Metric / Imperial (-):	Metric
Drill Size Steps (Inch / mm):	0.1mm
Point Angle (Degrees):	135°
Standard (DIN):	DIN 338
Nett Weight (kg):	1.7



#### Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels.

Supplied in a durable plastic case with clearly labeled sizes, these sets make it easy to grab the right bit every time—perfect for both workshops and site use.

This kit is designed for ultimate precision, featuring drill bit sizes that increase in precise 0.1mm increments.

Sizes available: 1.0mm to 6.0mm in 0.1mm increments

#### Features

- 51 pieces in sizes from 1mm to 6mm in 0.1mm increments
- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

## 51 Piece - METRIC DRILL SET

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering



Product Brochure For D1285

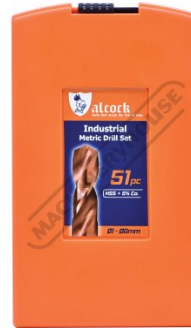
**Specific Features**



Close Up



6mm Drill Bit



Plastic Case

**Recommended Accessories**

D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



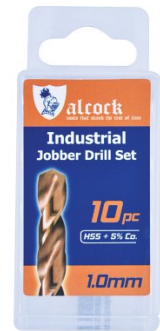
D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D8150

HSS Jobber Drill Pack - 10 Piece



D8174

HSS Jobber Drill Pack - 5 Piece



C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



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**C294**  
Industrial Drill Chuck - Keyless Type



**T012**  
Metric Alloy Steel Tap & Die Set - 32 Piece



**T013**  
Metric HSS Tap & Die Set - 32 Piece



**T014**  
Metric Alloy Steel Tap & Die Set - 45 Piece



**T015**  
Imperial Alloy Steel Tap & Die Set - 45 Piece



**D502**  
HSS Centre Drill - No. 2



**D503**  
HSS Centre Drill - No.3



**D504**  
HSS Centre Drill - No. 4



**D505**  
HSS Centre Drill - No. 5



**T019**  
Metric HSS Hand Tap & Drill Set - 29 Piece



**D107**  
HSS Step Drill Sets



**D106**  
Countersink Sets – 90° Three Flute



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D105

Deburring Countersink Sets –  
90° Cross Hole



D111

Precision Drill Sharpener



D112

Precision Drill Sharpener

