

## Product Brochure For L639D

### Centre Lathe - TM-2680G

Ø660 x 2000mm Turning Capacity - Ø120mm Spindle Bore  
Includes Digital Readout System



**On Sale**

Ex GST	Inc GST
<b>\$53,620.00</b>	<b>\$61,663.00</b>
<b>\$50,000.00</b>	<b>\$57,500.00</b>

ORDER CODE:	L639D
MODEL:	TM-2680G
Swing Over Bed (mm):	660
Distance Between Centres (mm):	2000
Spindle Bore (mm):	120
Swing In Gap (mm):	890
Swing Over Cross-slide (mm):	438
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Optional
Leadscrew Covers Fitted:	~
Taper Turning Attachment:	Optional
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	330
Spindle Nose Size or Type:	D1-11 Camlock
Bed Width (mm):	400
Headstock Spindle Taper (MT):	7
Tailstock Taper (MT):	5
Cross Slide Travel (mm):	375
Compound Slide Travel (mm):	200
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.02 - 0.4
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.05 - 0.82
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	24 (0.5 - 14)
Imperial Thread Steps & TPI (No. / TPI):	44 (2 - 56)
3 Jaw Chuck Diameter (mm):	310
4 Jaw Chuck Diameter (mm):	400
Spindle Steps / Speeds (No. / rpm):	12 (12 - 1200)
Motor Power (kW / hp):	11.25 / 15
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	3200

### Description

The TM-2680G Industrial quality centre lathe is manufactured in Taiwan to a stringent precision engineering high tolerance & superior excellence to cope with any job or task its set out to achieve by the professional machinist, and importantly to deliver many years of valuable & reliable service.

One of the most forgotten & important feature in a quality lathe is the spindle bore support bearings & generally not mentioned or overlooked because they are hidden well within the headstock of the lathe. Not in this case as the TM-2680G is equipped with 3 x German quality SKF bearings offering excellent spindle support to handle extreme cutting loads to produce accurate work.

Another reliable feature in this range of precision lathes is the manufacturing process of the bed-ways, it is made up from the highest quality Meehanite® cast iron. The key to the undisputed success of Meehanite® metals is the rigid application of its patented manufacturing process to provide ultimate strength & durability performance.

This lathe package is complete with the most desirable features required to turn out quality precise parts we all require from a metal turning lathe.

### Features

— 2 Axis digital readout system

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- Triple SKF German made bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground
- High quality one-piece Meehanite cast base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 400mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing work piece to swing up to 890mm
- Powered longitudinal and cross feeds
- Rapid traverse saddle Z axis
- 2 speed high/low lever on tailstock
- Slide-way mechanical lubrication pump driven via the saddle hand-wheel
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Dual calibrated dials incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
- Roller bearings inserted to assist tail stock movement
- Oil sight glass for head stock, gearbox and apron
- Low voltage LED work light
- D1-11 camlock spindle for quick chuck removal
- 12 Spindle speeds from 12 - 1200rpm
- Large 120mm spindle bore
- 11.25kW / 15HP 415V main motor

### Includes

- 2 Axis digital readout system
- 310mm 3-jaw chuck with reverse jaws
- 400mm 4-jaw chuck
- 406mm face plate
- 40-285mm fixed steady with roller bearings
- 40-180mm travelling steady with roller bearings
- 4-position knock out feed system
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- LED Work light
- Rear splash guard
- Spindle reducing bush
- Instruction booklet

### Specific Features



Digital Readout System



Spindle Speed Selectors



Universal Enclosed Gearbox



Thread Chart

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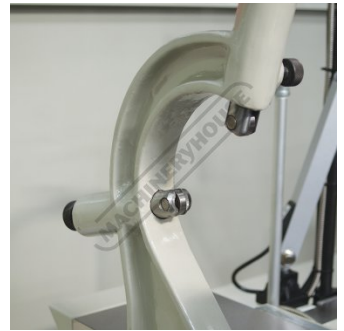
Chuck and Safety Guard



Saddle



Steadies



2 Point Steady



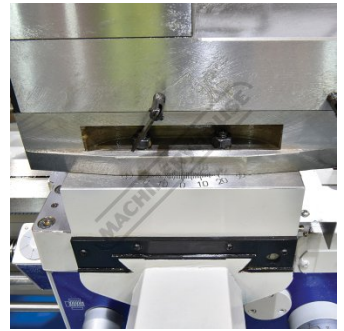
Saddle Front View



Coolant System and Work Light



Toolpost



Compound Slide Angle Scale



Spindle Engagement Lever



Rapid Longitudinal Buttons



Saddle Lock



Saddle Hand Wheel



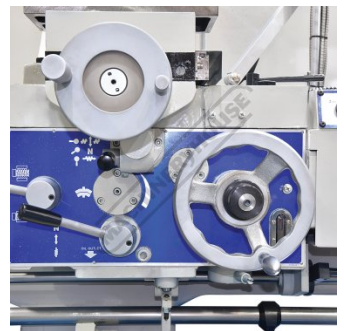
Crossfeed Handwheel



Compound Slide Hand Wheel



Thread Chasing Dial

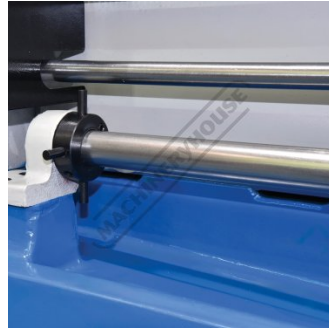


Feed Engagement Levers

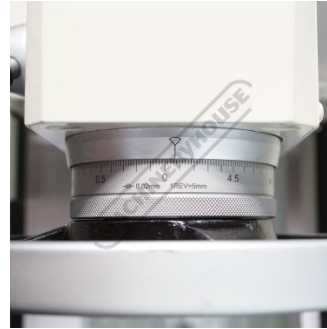
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Moveable Leadscrew and Feed Shaft Support



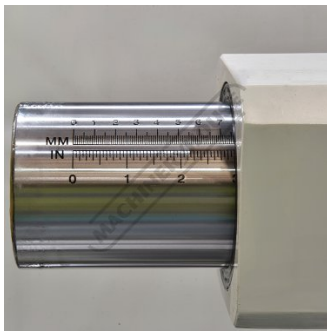
Adjustable 4 Position Length Stop



Tailstock Hand Wheel



2 Speed Tailstock



Tailstock Quill

**Recommended Accessories**

L639T  
Taper Turning Attachment

L297  
Quick Change Toolpost

L048  
Right Hand Turning Tool Holder

L049  
Left Hand Turning Tool Holder



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**L041**  
Right Hand Turning Tool Holder



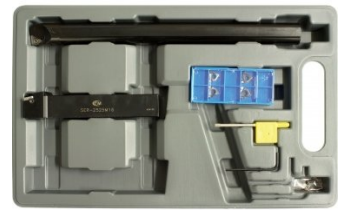
**L042**  
Left Hand Turning Tool Holder



**L453**  
Lathe Turning Tool Kit - 3 piece Insert Type



**L459**  
Lathe Threading Tool Kit - Insert Type



**L467**  
Professional Lathe Parting Tool Kit - Insert Type



**C047**  
5MT Pipe Centre - 70° Cone



**C290**  
Heavy Duty Drill Chuck - Keyed Type



**C294**  
Industrial Drill Chuck - Keyless Type



**D454A**  
4MT x JT3 Drill Chuck Arbor



**D425**  
Drill Sleeve - Morse Taper



**D424**  
Drill Sleeve - Morse Taper



**D422**  
Drill Sleeve - Morse Taper



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**S090A**  
Soluble Metal Cutting Fluid - 1 Litre



**S090**  
Soluble Metal Cutting Fluid - 5 Litre



**S076**  
Cutting Tool Lubricant Fluid - 500ml



**S077**  
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



**S074**  
Cutting Tool Lubricant Paste - 500g



**S091**  
Soluble Metal Cutting Fluid - 20 Litre



**A358**  
Sky Hook Lifting Device



**A358A**  
Chuck Hook



**G664**  
Lathe Leadscrew Cover Kit



**L300**  
Magnetic Swarf Remover



**M9991**  
Magnetic Floor Sweeper



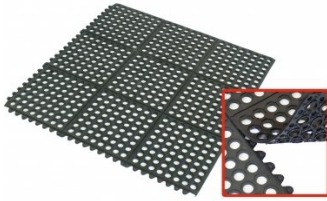
**M800**  
Rubber Mat - Anti-Fatigue



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**M805**  
Rubber Mat - Anti-Fatigue



**O043**  
Rust & Corrosion Preventive



**O042**  
General Purpose Lubricant & Corrosion Inhibitor



**O044**  
Rust & Corrosion Preventive

