

Product Brochure For P6002

8.7 x 8.7mm Square Die

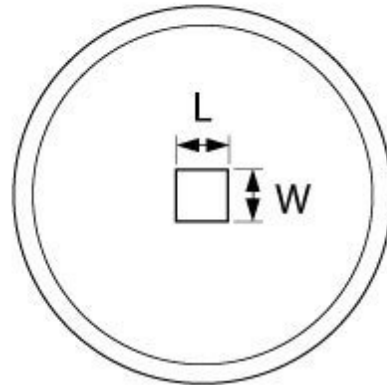
Hi -Grade Tool Steel Imported From Japan
Ø45mm Outside Body Diameter



On Sale

Ex GST	Inc GST
\$148.00	\$170.20
\$116.52	\$134.00

ORDER CODE:	P6002
Shape - Type:	Square Die - SD1
Square or Slot Hole Size (W x L) (mm):	8.7 x 8.7
Punch Locating Diameter x Length (mm):	~
Die Outside Body Diameter x Height (mm):	Ø45 x 22.5mm



Description

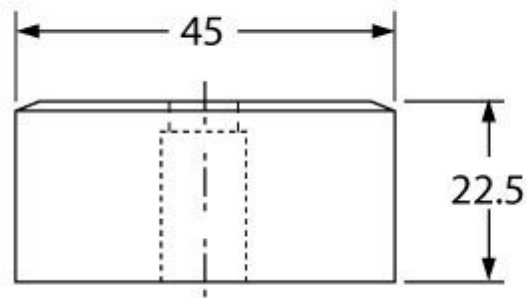
Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan. The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

- Please Note: Square die requires a Die Adaptor Sleeve (PP705) & Spacer Ring (PP0016) to fit on current Sunrise machines



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Specific Features



Bottom View

Recommended Accessories

P6001
8 x 8mm Square Punch



PP705
DIE REDUCING BUSH



PP0016
DIE RING SPACER

