

Product Brochure For P6213

23.2 x 41.2mm Slotted Die

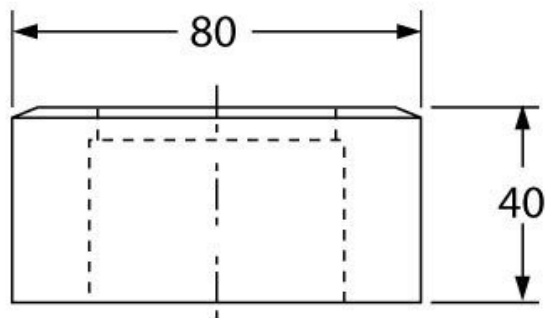
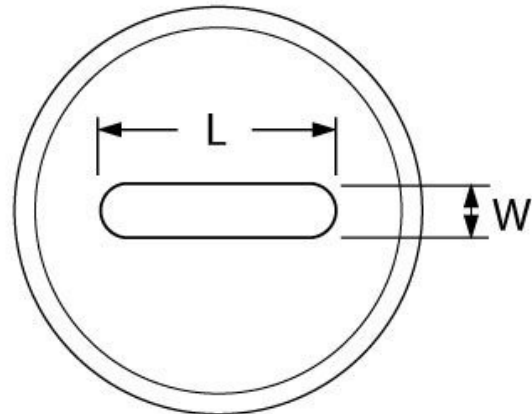
Hi -Grade Tool Steel Imported From Japan
Ø80mm Outside Body Diameter

On Sale

Ex GST	Inc GST
\$244.00	\$280.60
\$194.78	\$224.00



ORDER CODE:	P6213
Shape - Type:	Slotted Die - 0D3
Square or Slot Hole Size (W x L) (mm):	23.2 x 41.2
Punch Locating Diameter x Length (mm):	~
Die Outside Body Diameter x Height (mm):	Ø80 x 40mm



Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan. The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

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Specific Features



Bottom View

Recommended Accessories

P6211

22 x 40mm Slotted Punch

