

Product Brochure For S681

## Manual Section & Pipe Rolling Machine - RR-10

50 x 10mm Flat Bar Capacity



**On Sale**

Ex GST	Inc GST
<del>\$1,648.00</del>	<del>\$1,895.20</del>
<b>\$1,280.00</b>	<b>\$1,472.00</b>

ORDER CODE:	S681
MODEL:	RR-10
Powered Driven Rolls (Qty):	2 x Manual
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	98
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	30 x 10 / 500 - (20 x 5 / 190)
Flat Bar Capacity - MS (size / Ø) (mm):	50 x 10 / 400 - (20 x 5 / 160)
Square Bar Solid Capacity - MS (size / Ø) (mm):	20 x 20 / 500 - (10 x 10 / 160)
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	~
Round Bar Solid Capacity - MS (size / Ø) (mm):	~
Round Tube Capacity - MS (size / Ø) (mm):	~
Round Pipe Capacity - MS (size / Ø) (inch / mm):	~
Angle Capacity - MS (size / Ø) (mm):	~
Motor Power (kW / hp):	~
Voltage / Amperage (V / amp):	~
Dimensions (L x W x H) (mm):	500 x 480 x 680
Note: Requires Additional Tooling (No / Yes*):	No
Nett Weight (kg):	185

### Features

- Hardened 98mm top & 118mm bottom rolls
- 30mm heat treated drive shaft
- Cast iron housing on heavy duty stand
- Gear driven rolls
- Heavy duty steel fabricated frame
- Bottom rolls are knurled for additional grip on material
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- One piece guiding mono block mounted on cross head
- \*Additional dies are required to roll round bar, round pipe/tube, square tube & angles

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**Specific Features**



Rollers



Rolls Scale



Rear Handle



Internal Gears



Storage Stand



Roller Head