

## Product Brochure For S7968

# Motorised Plate Curving Rolls - MRM-S 2550x150

2550 x 4mm Mild Steel Capacity  
3 Roll Initial Pinch

**On Sale**

Ex GST	Inc GST
<del>\$42,640.00</del>	<del>\$49,036.00</del>
<b>\$41,900.00</b>	<b>\$48,185.00</b>



ORDER CODE:	S7968
MODEL:	MRM-S 2550x150
Curving System Type:	Initial Pinch
Curving Material Length (mm):	2550
Curving Plate Thickness - Mild Steel (mm):	4
Minimum Rolling Diameter (mm):	225
Roll Diameter (mm):	150
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	4250 x 650 x 1020
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	2150



## Description

The Isitan MRM-S 2550x150 3 Roll Initial Pinch Plate Rolling machines have a heavy duty, steel welded frame construction for superior rigidity and are used for applications up to a maximum material thickness of 4mm mild steel.

The asymmetric design provides pre-bending capability on the machine and the swing out top roll allows for removal of complete cylindrical components.

Other models ranging up to 3050mm working length are available.

## Features

- SAE 150 quality certified steel rolls with high tensile strength
- Induction hardened rolls suitable for stainless steel
- Steel welded main frame
- Conical bending device
- Digital readout display for rear roll position
- Motorised up & down on rear roll
- Manual pinching of bottom roll
- Manual handwheel adjustment of the pre-bending roll
- Swing out top roll for removal of complete cylinders
- Central lubrication system
- Safety cut out trip wire
- Brake motor standard for precision bending
- Mobile control panel
- Mild steel capacity is rated on hot rolled material with 250MPA

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**Specific Features**



Right View



Left View



Rear View



One Shot Lube Pump



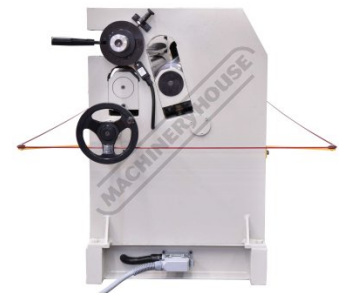
Cone Wheel



Head Rear View



Left End View



Right End View



Safety Wire Interlock System



Control Panel



Roving Pendant Controller